

STARVIEW™



PHS3 Series
Rotary Sealers for Plastic-to-Plastic Heat
Sealing & Blister-to-Card Sealing
for low to medium production requirements



- ★ **Complete PLC machine control with Touch screen interface for operator convenience.**
- ★ **Single or Three sealing fixture operation for tooling savings.**
- ★ **Manual, Semi-automatic and Automatic operation.**
- ★ **Unobstructed table design with light curtain & table perimeter guard for operator safety.**
- ★ **Heavy-duty construction for maximum durability.**

Description

Starview's **PHS Series** offers high production rates and a quick and simple, no hand tools, tooling changeover. All motions and functions are coordinated using a PLC and touch screen operator interface panel. The operator interface panel includes machine diagnostics and electrical, pneumatic and mechanical parts lists. The **PHS Series** includes an **AC variable frequency CAM index drive system** for smooth and trouble free rotary table operation. All structures are manufactured of heavy gauge welded steel.

These machines eliminate the need for costly and troublesome Radio Frequency machines and tooling. The **PHS Series** offers accelerated cycle speeds, ease of operation and low maintenance. As an added benefit the **PHS Series** units can also be used for conventional blister sealing (blister to card) applications.

Starview's **PHS3** has three operating modes. **Semi automatic single (1) sealing fixture mode** is used where only one sealing fixture is desired. The presses actuate automatically in sequence corresponding to the sealing fixture location. In **Semi automatic three (3) sealing fixture mode** the operator must press the cycle start button to initiate each sealing cycle. In **Automatic Mode** three sealing fixtures are used. Once the operator presses the cycle start button the machine will begin to operate only pausing for the sealing cycle plus any operator programmed table index dwell time.

SPECIFICATIONS

Model	PHS3-1418
Machine style:	Semi-automatic rotary
Maximum Sealing Area:	14" x 18"
Open loading stations:	1
Cylinder bore sizes:	2 @ 6" (1 hot station-1 cold station)
Sealing pressure @100 psi:	2900 lbs
Heating system:	Cart. 4.8 KW
Avg. cycle speed (plastic/plastic):	1-6 per minute on average
Avg. cycle speed (blister-to-card):	1-8 per minute on average
Finished package un-loader:	N/A
Auxiliary feeder(s);	N/A
Voltage (customer to specify):	220/1/60 or 208-230/3/60
Amperage:	33/19
Approximate footprint:	50" W x 55" D
Overall height:	70"
Working height:	37"
Approximate wt:	1,200 lbs

Please request specific model quotation for complete pricing, specifications and options.



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Manufacturers of full line of Skin Packaging and Blister Sealers,
 Vacuum Formers and Roller Pressure Cutlars,
 Jigs, Molds and Cutting Dies.

STARVIEW reserves the right to modify, discontinue, change specifications or design of any model at any time, without prior notice or obligation.

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